

Hopper Installation Kit

333507D

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For gravity feeding material to Xtreme® XL Sprayers, Xtreme Sprayers, King® and Contractor King™ Sprayers. For professional use only.

Part No. 24X570, 24Y402, 25B619



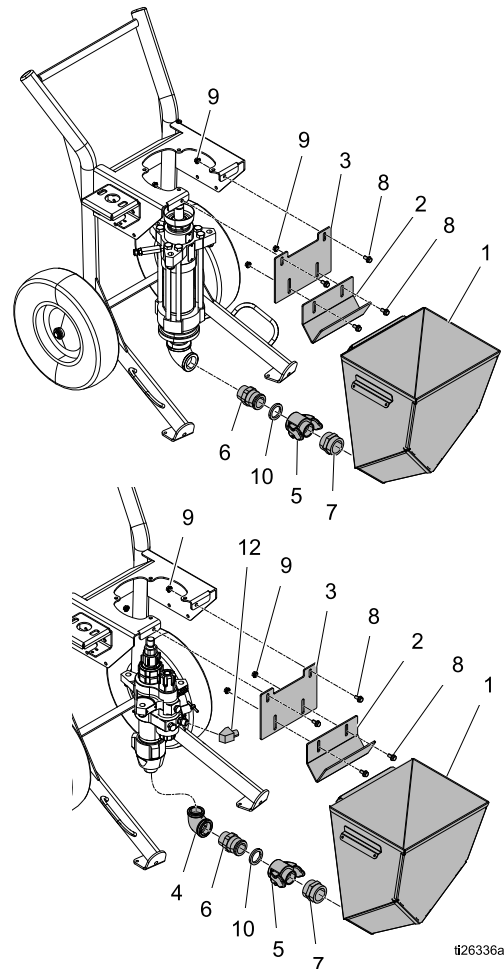
Important Safety Instructions

Read all warnings and instructions in your Xtreme, Xtreme XL, King, and Contractor King Sprayer manual and all related manuals. Save all instructions.

Parts

Ref. Part	Description	Qty.
1	17E114 HOPPER	1
2	17C474 BRACKET	1
3	17D554 BRACKET, upper	1
4	126939 ELBOW, 90°	1
5	128095 CAM/GROOVE	1
6	17C692 FITTING, cam/groove, 1.5 m, 1-1/2 npt	1
7	128094 BUSHING	1
8	112395 SCREW	4
9	112958 NUT	4
10	120781 GASKET	1
11	110110 SEALANT, 6ml	1
12	15M987 ELBOW, 60°	1
13	16U537 LID (not shown)	1

Xtreme Sprayer with Dura-Flo™ Pump



Xtreme Sprayer with Xtreme Pump

Hopper Kit 24X570



Installation

Required Tools

- Reciprocating saw with steel cutting blade (sawzall)
- Drill
- 7/16 in. drill bit
- Hammer
- Center punch

1. For Heavy Duty Xtreme Sprayers (Series A and B): Modify cart.

- Loosen mounting bolts and remove the pump assembly from the cart. See the sprayer manual for instructions.
- Cut the hose rack so that it is flush with the front of the mounting plate.

						
To avoid cutting your hand, deburr sharp edges after cutting the hose rack.						

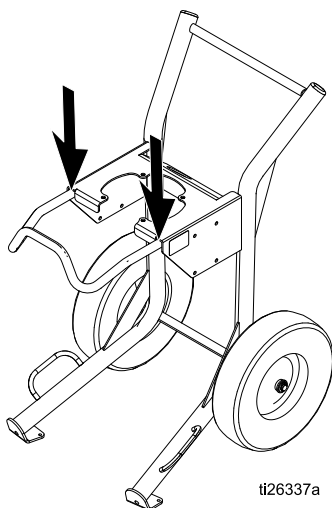


FIG. 1: Xtreme Sprayer Heavy Duty Cart (Series A and B)

- Modify the front face of the cart as shown to fit the mount plate.

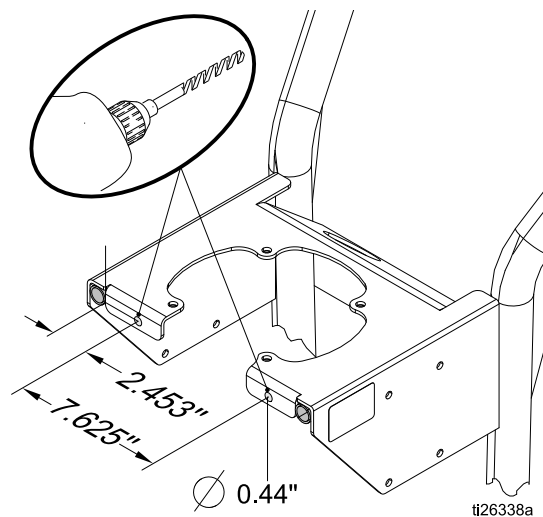


FIG. 2: Xtreme Sprayer Heavy Duty Cart (Series A and B)

- Reassemble pump to cart.
- Assemble items (4, 5, 6, and 7) with sealant (11).
- Assemble 60° elbow (12) to pump outlet with sealant (11).
- Loosely assemble bracket (2) and upper bracket (3) with screws (8) and nuts (9). Once in place, lift bracket (2) to catch handle of hopper (1). Then tighten screws (8) and nuts (9).

Hopper Kit 24Y402

Installation

Required Tools

- Reciprocating saw with steel cutting blade (sawzall)
- Drill
- 7/16 in. drill bit
- Hammer
- Center punch

1. *For Lightweight Xtreme Sprayers (Series A and B):*
Modify cart.
 - a. Loosen mounting bolts and remove the pump assembly from the cart. See the sprayer manual for instructions.
 - b. Cut the hose rack so that it is flush with the front of the mounting plate.

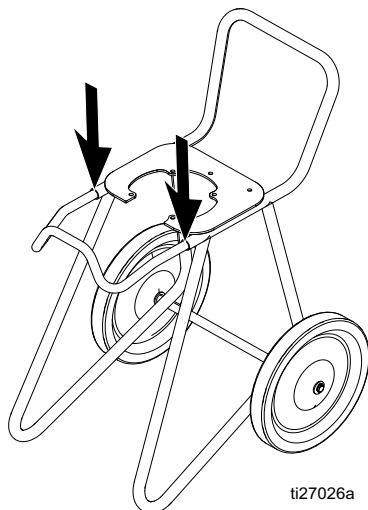
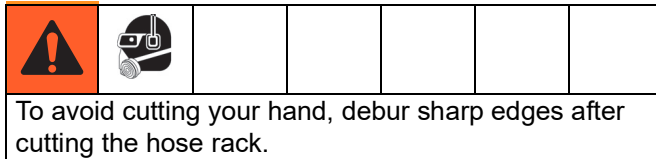


FIG. 3: Xtreme Sprayer Lightweight Cart (Series A and B)

- c. Modify the top plate of the cart as shown to fit the mount plate.

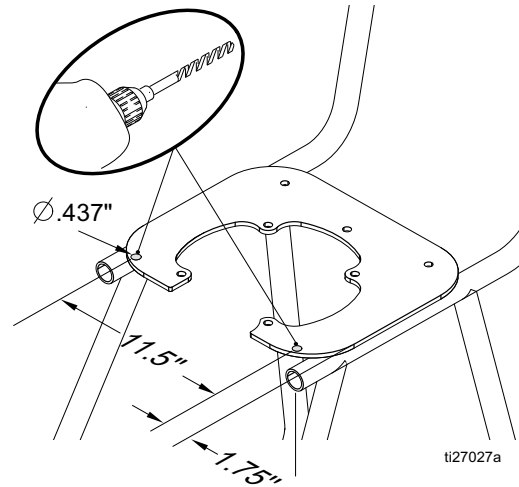


FIG. 4: Xtreme Sprayer Lightweight Cart (Series A and B)

2. Remove Air Controls (24E025) from Air Motor.

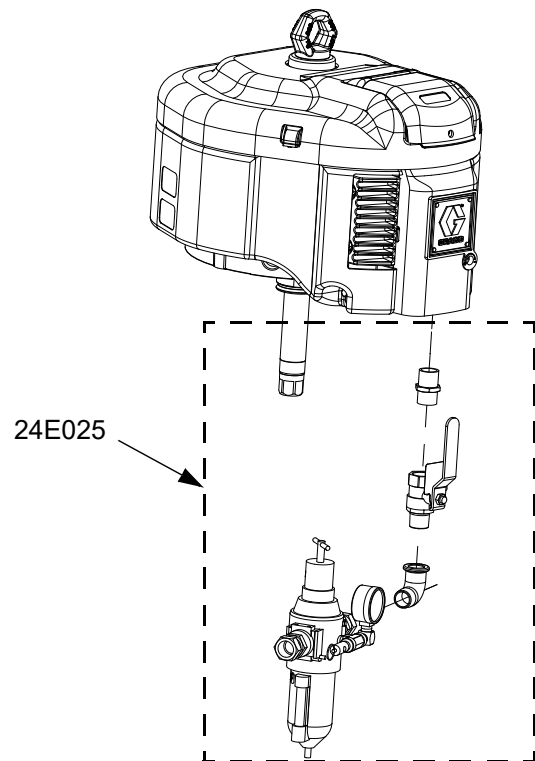


FIG. 5:

3. Remove Fittings: A, B, C, and D from Air Control Assembly.

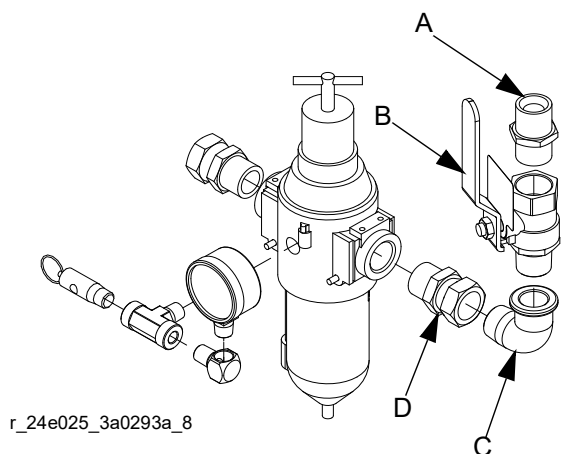


FIG. 6:

4. Reconfigure Ball Valve (B) as shown, and install 45° elbow (16).

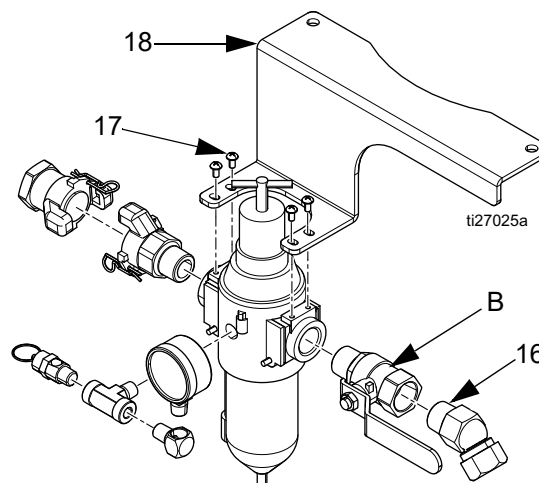
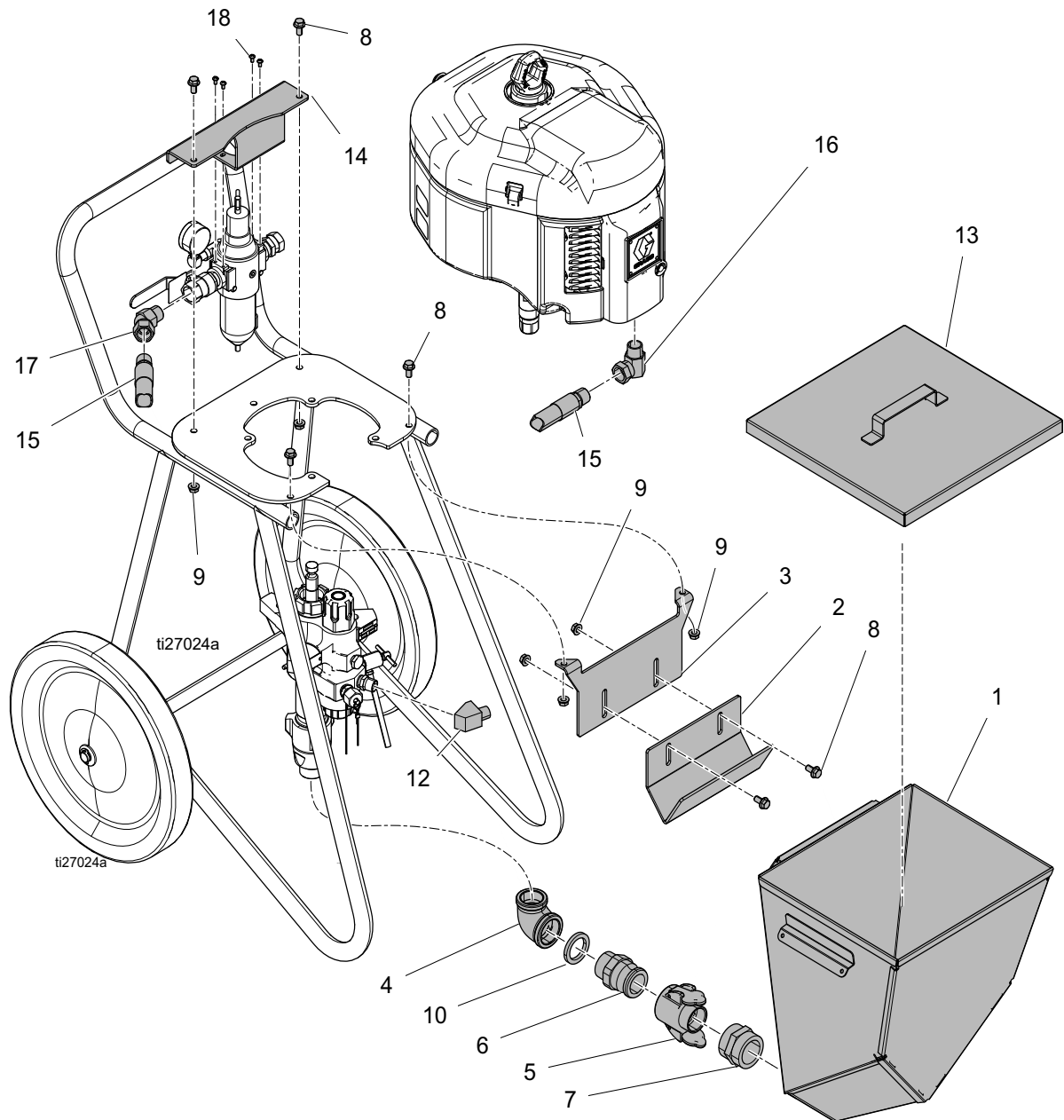


FIG. 7:

5. Assemble Bracket (18) with screws (17).
6. Mount bracket (14) to underside of frame plate using hardware (8, 9).
7. Assemble items (4, 5, 6, 7) with sealant (11).
8. Assemble 90° elbow fitting (16) to Air Motor with sealant (11).
9. Assemble Air Line (15) to Air Controls and elbow.
10. Assemble 60° elbow (12) to pump outlet with sealant (11).
11. Loosely assemble bracket (2) with fasteners (8, 9). Once in place, lift bracket (3) to catch handle of hopper (1). Torque fasteners to secure in place.

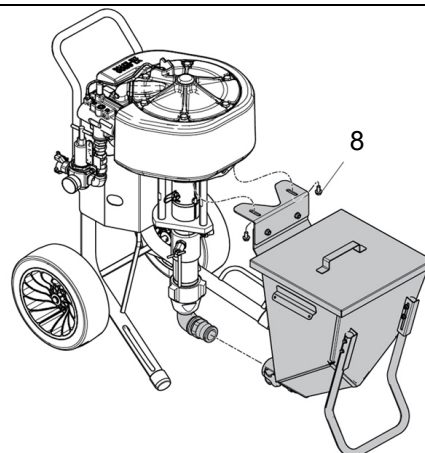
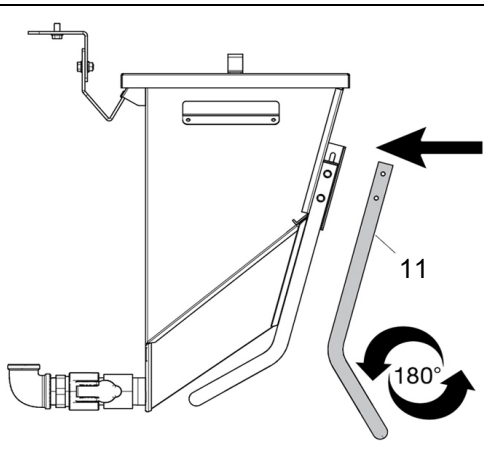
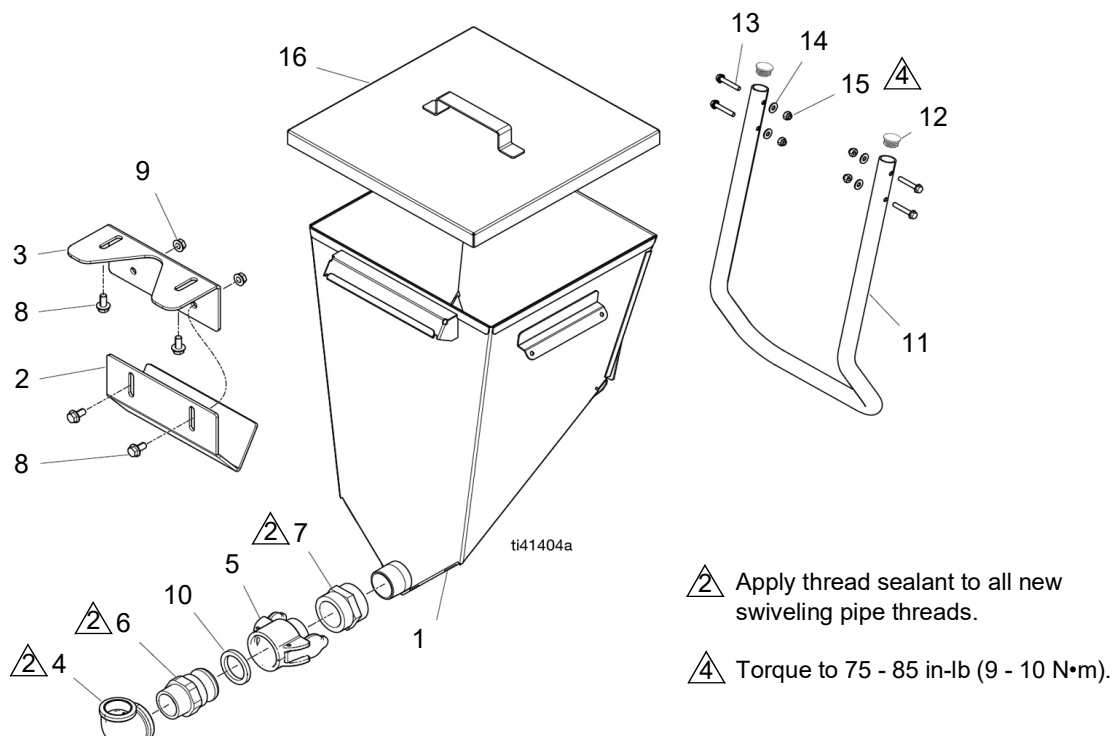
24Y402 Parts



Parts List

Ref. Part	Description	Qty.	Ref. Part	Description	Qty.
1	17E114 HOPPER	1	9	112958 NUT	4
2	17C474 BRACKET	1	10	120781 GASKET	1
3	17G135 BRACKET, upper	1	11	110110 SEALANT, 6ml	1
4	126939 ELBOW, 90°	1	12	15M987 ELBOW, 60°	1
5	128095 CAM/GROOVE	1	13	16U537 LID (not shown)	1
6	17C692 FITTING, cam/groove, 1.5 m, 1-1/2 npt	1	14	17G536 BRACKET, air controls	1
7	128094 BUSHING	1	15	240900 AIRLINE	1
8	112395 SCREW	4	16	160327 FITTING, 90°	1
			17	105281 FITTING, 45°	1
			18	160084 SCREWS	4

Hopper Kit 25B619



Parts List

Ref. Part	Description	Qty.	Ref. Part	Description	Qty.
1	25U967 HOPPER, weldment, King Contractor	1	8	112395 SCREW, cap, flng hd	4
2	17C474 BRACKET, hopper, Hopper, weldment, King Contractor	1	9	112958 NUT, hex, flanged, 3/8-16	2
3	19D950 BRACKET, hopper, King-C	1	10	120781 GASKET, hose adapter	1
4	126939 FITTING, elbow, 90 ,female, reducing	1	11	273322 HANDLE, chrome, Contractor King	1
5	128095 FITTING, cam and groove	1	12	19D632 PLUG, tube, 1.0 in. OD	2
6	17C692 FITTING, cam/groove, 1.5m, 1-1/2 npt	1	13	129334 SCREW, hex, serrated, 1/4-20 x 1.50	4
7	128094 FITTING, coupling, 1-1/2	1	14	110755 WASHER, plain	4
			15	102040 NUT, lock, hex	4
			16	16U537 COVER, complete	1

Notes

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