

Repair Parts for XtremeTM and XP Xtreme 180cc Lowers

406891L

EN



Important Safety Instructions

Read all warnings and instructions in this manual and in 311762 before using the equipment. Save all instructions.

25D235 Seal Full Repair Kit - Graco Formulated UHMWPE/Leather
(Abrasive Applications)

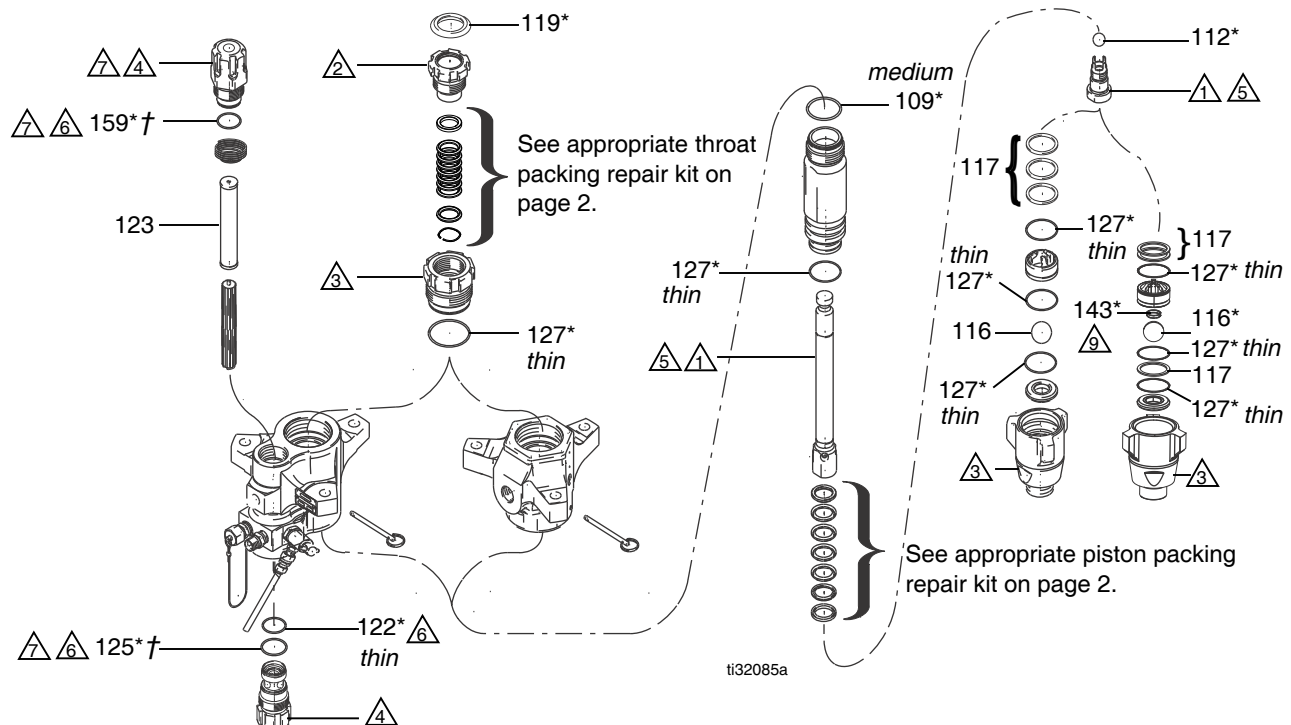
25D245 Seal Full Repair Kit - PTFE
(Chemical Resistance and Higher Temperatures)

25D259 Seal Full Repair Kit - Graco Formulated UHMWPE/PTFE
(Chemical Resistance and Durability Below 140° F (60° C))

Bulk Pack Replacement Parts

- 1 Torque to 115-135 ft-lb (155-182 N•m).
- 2 Torque to 125 ft-lb (169 N•m).
- 3 Torque to 135-150 ft-lb (183-203 N•m).
- 4 Torque to 40-60 ft-lb (52-82 N•m).
- 5 Apply lubricant to threads before assembly.
- 6 Lubricate.
- 7 Circular grooves on top filter caps (not included) indicates pump series. See page 3 for detailed information.
8. Thick, medium, and thin refers to the relative cross-section thickness of the o-rings.
- 9 Inlet spring (143) is only used in XP proportioner pumps. If using this kit to repair a lower used on the XM PFP system, do not use spring (143). Discard the spring.

NOTE: Non-filter models do not use items 122, 125, and 159.



Bulk Pack Replacement Parts

Ref.	Part	Description	Qty.
103*	---	THROAT PACKINGS	1
104*	---	PISTON PACKINGS	1
109*	244892	O-RING, PTFE, top cylinder; medium (10/pack)	1
112*	253029	BALL, piston, 3/4 in. (19 mm) diameter (3/pack)	1
116*	245128	BALL, inlet, 1-1/4 in. (32 mm) diameter (3/pack)	1
117	244855	SHIM, inlet, ball guide (9/pack)	3
119*	244996	PLUG, throat seal, 1.75 in. (10/pack)	1
119	247394	PLUG, throat seal 2.5 in. (10/pack)	1
122*	244895	O-RING, filter; thin, PTFE (10/pack)	1
123	238436	STRAINER, 30 mesh screen, 5.65 in. (143.5 mm) (25/pack)	1
123	224458	STRAINER, 30 mesh screen. 5.65 in. (143.5 mm) (2/pack)	1
123	238438	STRAINER, 60 mesh screen. 5.65 in. (143.5 mm) (25/pack)	1
123	224459	STRAINER, 60 mesh screen, 5.65 in. (143.5 mm) (2/pack)	1
125*	262484	O-RING, filter; medium, PTFE (10/pack)	1
	244896	For Series A pumps (10/pack)	1
127*	244890	O-RING, PTFE, thin (10/pack)	5
143*	116801	SPRING, foot valve; 262792 only	1
159*	262483	O-RING, top cap; PTFE (10 pack)	1
	244895	For Series A pumps (10/pack)	1

* Included in Seal Repair Kits.

† See page 3 to match correct o-ring with pump series. Discard unused o-rings; they do not fit different series pumps.

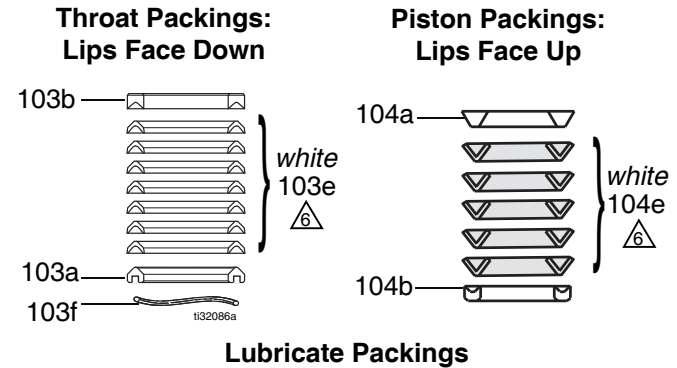
Thick, medium, and thin refers to the relative cross-section thickness of the o-rings.

NOTE: The L18AC0 model uses a 30 mesh filter.

Full Repair Kit - PTFE - *25D245

(*Includes items shown in Replacement Parts table.

NOTE: Throat and piston packings are the same.)



Throat Seal Repair Kit - PTFE - 25D152

Includes:

Ref.	Description	Qty.
103a	GLAND, male, throat	1
103b	GLAND, female, throat	1
103e	V-PACKING, PTFE, throat (white)	7
103f	WAVE SPRING	1

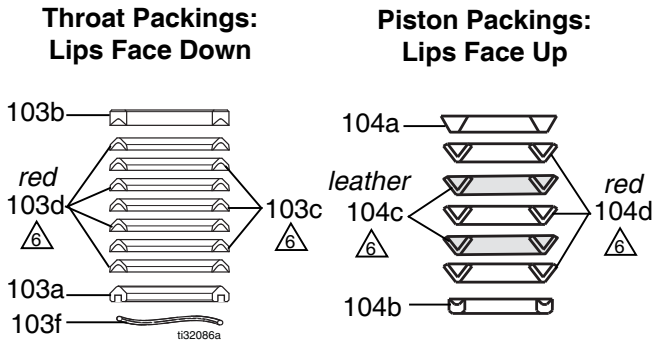
Piston Seal Repair Kit - PTFE - 25D162

Includes:

Ref.	Description	Qty.
104a	GLAND, male, piston	1
104b	GLAND, female, piston	1
104e	V-PACKING, PTFE, piston (white)	5

**Full Repair Kit - Graco Formulated
UHMWPE/Leather - *25D235**

(*Includes items shown in Replacement Parts table.
NOTE: Throat and piston packings are the same.)



Lubricate Packings
(soak leather packings in oil for 1 hour)

**Throat Seal Repair Kit - Graco Formulated
UHMWPE/Leather - 25D135**

Includes:

Ref.	Description	Qty.
103a	GLAND, male, throat	1
103b	GLAND, female, throat	1
103c	V-PACKING, leather, throat	3
103d	V-PACKING, UHMWPE, throat (red)	4
103f	WAVE SPRING	1

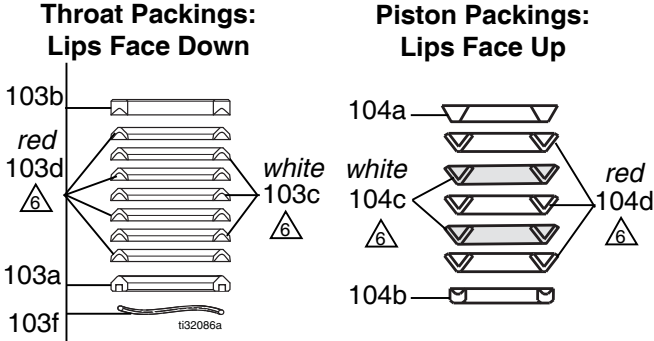
**Piston Seal Repair Kit - Graco Formulated
UHMWPE/Leather - 25D142**

Includes:

Ref.	Description	Qty.
104a	GLAND, male, piston	1
104b	GLAND, female, piston	1
104c	V-PACKING, leather, piston	2
104d	V-PACKING, UMPWPE, piston (red)	3

**Full Repair Kit - Graco Formulated
UHMWPE/PTFE - *25D259**

(*Includes items shown in Replacement Parts table.
NOTE: Throat and piston packings are the same.)



Lubricate Packings

**Throat Seal Repair Kit - Graco Formulated
UHMWPE/PTFE - 25D176**

Includes:

Ref.	Description	Qty.
103a	GLAND, male, throat	1
103b	GLAND, female, throat	1
103c	V-PACKING, PTFE, throat (white)	3
103d	V-PACKING, UHMWPE, throat (red)	4
103f	WAVE SPRING	1

**Piston Seal Repair Kit - Graco Formulated
UHMWPE/PTFE - 25D190**

Includes:

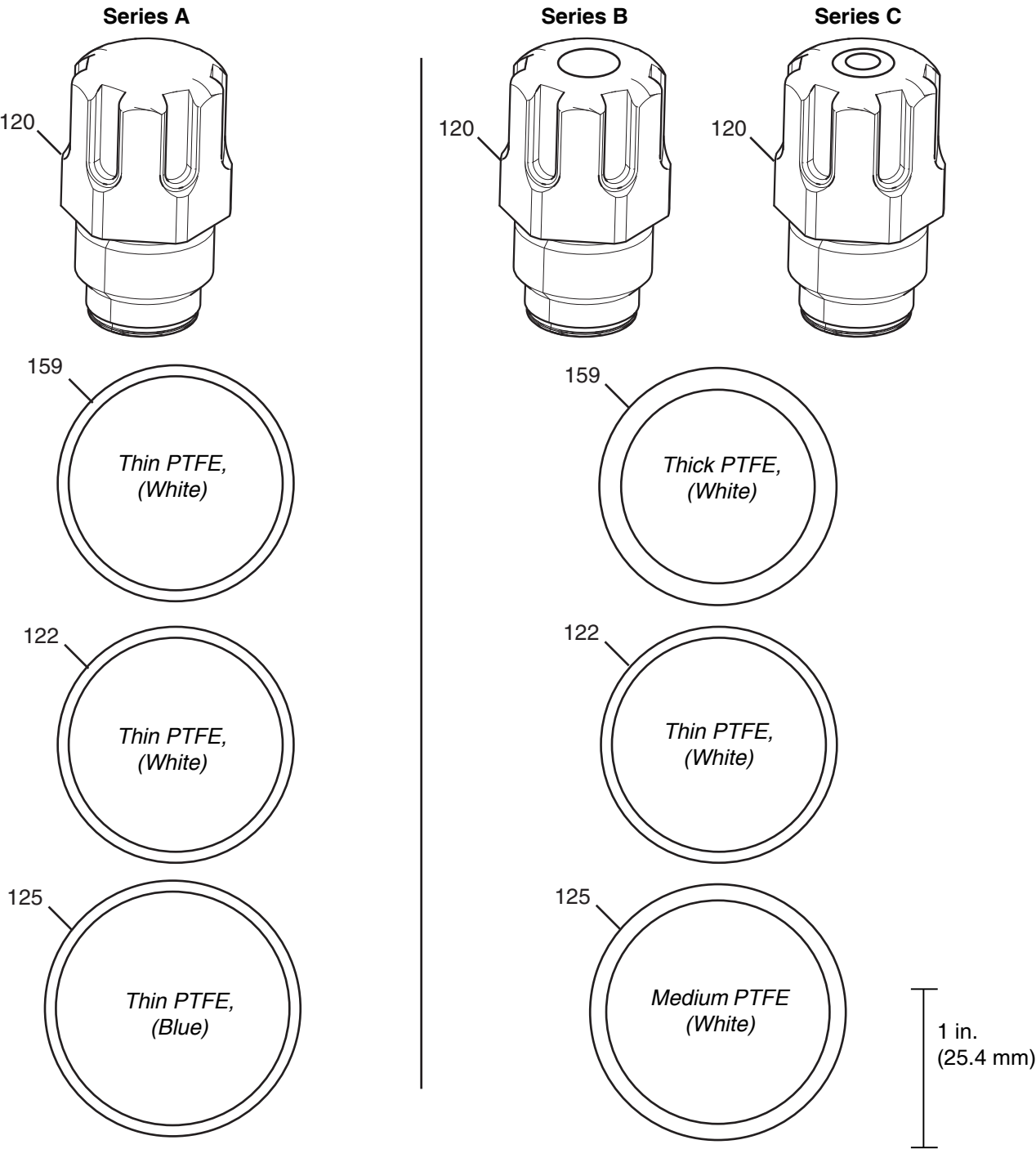
Ref.	Description	Qty.
104a	GLAND, male, piston	1
104b	GLAND, female, piston	1
104c	V-PACKING, PTFE, piston (white)	2
104d	V-PACKING, UHMWPE, piston (red)	3

O-ring Chart

The pump series for all Xtreme and XP lowers are identified by the circular grooves on the top filter cap. Use the chart below to match the correct o-rings when rebuilding the pump.

The original filter cap seals were changed in 2010 for improved sealing. The o-rings are not interchangeable between different series filter caps. See **24F975 Filter Cap Conversion Kit**, page 4.

Note: The top filter cap is shown (not included in the repair kit). O-rings below are shown at actual size.

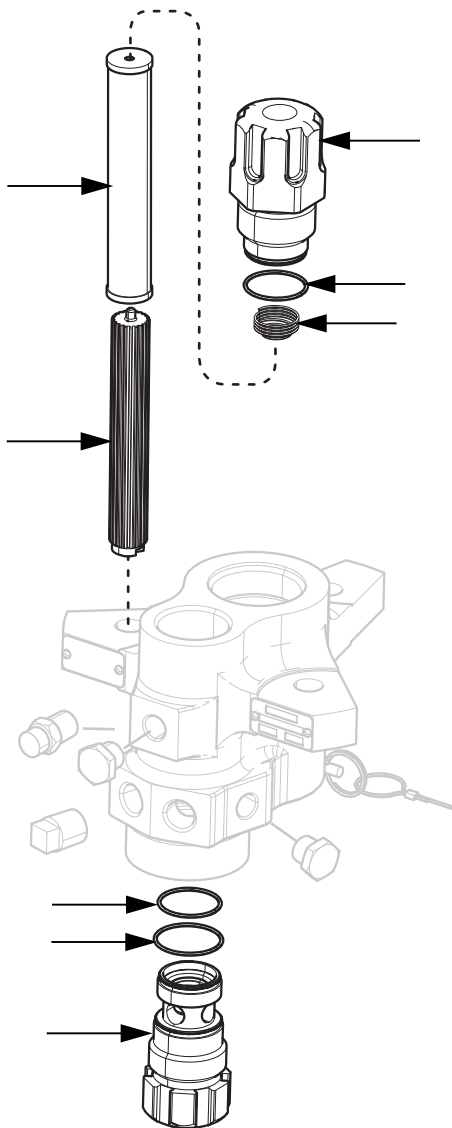


24F975 Filter Cap Conversion Kit

Purchase **24F975 Filter Cap Conversion Kit** to improve sealing of Series A filters. Includes components shown. See manual 406882 for more information.

Benefits:

- Compatible with all sizes.
- Improves sealing
- Ensures filters are installed correctly



*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM

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