



GRACO

248130 O-ring, Cartridge body (6 pk)	248128 O-ring, Side Seal (6 pk)	248099 "A" Seal Seal Cartridge	TR CHAMBER		248131 O-ring, Fluid Housing (6 pk)	158210 Air Cap Round Pattern
1 ea	1 ea	1 ea	1 ea		1 ea	1 ea
246359 #80 Mesh Filter Screen (10 pk)	248133 O-ring, Face Seal (6 pk)	248129 O-ring, Check Valve Housing (6 pk)	246731 "A" Check Valve	248132 Fluid Housing O-ring (6 pk)	114075 Spring, Safety Stop	248354 O-ring, Spool Valve (6 pk)
1 ea	1 ea	1 ea	1 ea	1 ea	1 ea	1 ea
246356 Fluid Valve	248136 Cylinder Cap O-ring (6 pk)	248135 Piston O-ring (6 pk)	248134 O-ring (6 pk) Piston Seal	158202 Spool Valve	117485 Spring, Spool Valve	1 ea
2 ea	1 ea	1 ea	1 ea	1 ea	1 ea	1 ea
117661 - Drill Vice	248903 - Handle Cleanout Kit		117500 Quick Disconnect male, Ainline	117510 Coupler, Ainline	119628 Buffer	106488 Cover, grease fitting
1 ea	Ø 3/32 Drill 1ea Ø 7/16 Drill 1ea Ø 1/8 Drill 1ea Ø 11/32 Drill 1ea		1 ea	1 ea	1 ea	1 ea

ION™ AIR-PURGE (AP)
 ...a small part can make a big difference

Shown for visual pattern. For complete part listing see manual #300955

PROVEN QUALITY. LEADING TECHNOLOGY.

Eliminate unnecessary downtime

Keep this kit in your spray rig and eliminate unnecessary downtime.

Improve uptime with convenient Graco Gun Parts Kits. You'll always have the proper wear parts on hand for your Fusion Gun. Kits contain everything you need to rebuild and repair your guns: side seal cartridges, mix chambers, O-rings, air caps, check valves, mesh filters, fluid valves and more.

- Kits offer a 10% savings versus buying parts individually
- Compartments are clearly labeled with part numbers making reordering a breeze

Kit Includes:

- 1 – 246349, A side seal cartridge
- 1 – 246350, B side seal cartridge
- 1 – 15B210, air cap, round pattern
- 1 – 246731, A side check valve
- 1 – 246352, B side check valve
- 1 – 114070, safety stop spring
- 1 – 15B202, spool valve
- 1 – 117485, spool valve spring
- 1 – 117509, quick disconnect airline (male)
- 1 – 117510, coupler for airline
- 1 – 119626, muffler
- 1 – 15B689, grease fitting cover
- 1 – 117661, drill vise
- 1 – 248969, handle cleanout kit
- 2 – 246356, fluid valve
- 6 pack – 248130, O-rings for cartridge body
- 6 pack – 248128, O-rings for side seals
- 6 pack – 248137, O-rings (PTFE)
- 6 pack – 248131, O-rings for fluid housing (small)
- 6 pack – 248132, O-rings for fluid housing (large)
- 6 pack – 248133, O-rings for face seal
- 6 pack – 248129, O-rings for check valve housing
- 6 pack – 246354, O-rings for spool valve
- 6 pack – 248136, O-rings for cylinder cap
- 6 pack – 248135, O-rings for piston
- 6 pack – 248134, O-rings for piston shaft
- 10 pack – 246359, #80 mesh filter screen
- Open compartment for mix chambers

Ordering Information

24W849 Fusion AP Gun Parts Kit

Save time with genuine Graco parts

Are you breaking down your gun every day so cheap O-rings will last longer? That time adds up to some serious overhead. Ten minutes a day = 200 minutes per month. That's 40 hours per year – **an entire work week! Per gun!**

With genuine Graco parts, it's recommended to break down your gun only once per week. That's just 40 minutes per month, or eight hours per year.

You can find a better way to spend four extra days per year, can't you?

See your Fusion AP gun in an exploded view

Get a closer look at your genuine Graco parts with the exploded view poster series. Each gun has a corresponding exploded view poster to quickly identify where a part is located and what the part number is. For a printed copy, see your Graco distributor.



Contact us today!

Call **877-844-7226** to talk with a Graco representative,
or visit **www.graco.com/parts** for more information.

