

Feed and Solvent Flush Kits

310863R

EN

For use with proportioner systems. For professional use only.

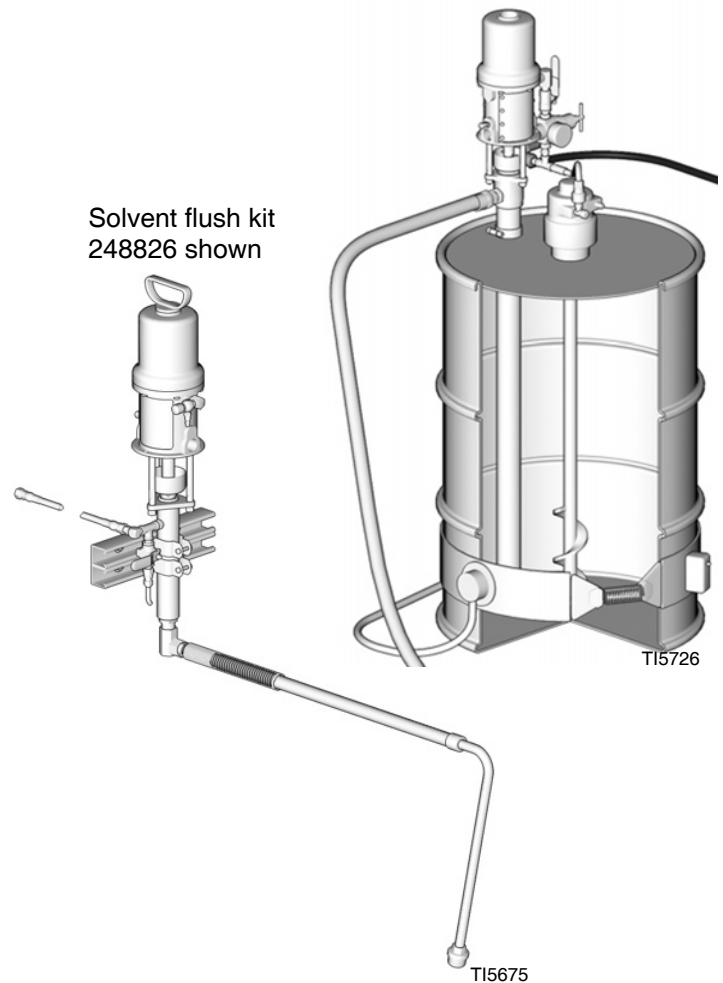


Important Safety Instructions

Read all warnings and instructions in this manual.
Save these instructions.

See page 2 for model information, including maximum working pressure.

Agitator kit 248824 and
Feed pump kit 248825 shown















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Related Manuals





Manual in English	Description
308175	Twistork® Helix Mixer
307044	5:1 Ration Monark® Pump
307619	Hydra-Spray Monark and President® Pump
309463	Merkur® Spray Packages
312792	Merkur Displacement Pump
312794	Merkur Pump Assembly
312796	NXT® Air Motor
310794	Hydra-Cat™ and Xtreme Mix™ Proportioning Packages




Pump Kits

Complete Package (fluid and air)	Description	Maximum Air Working Pressure	Maximum Fluid Working Pressure	Approvals
248824	Agitator kit with air connection	100 psi (0.7 MPa, 7 bar)	NA	  II 1/2 G c T3 ITS03ATEX11226 Agitator 224854
248825	Monark 5:1 feed pump, drum size	180 psi (1.2 MPa, 12 bar)	900 psi (6.2 MPa, 62 bar)	  II 1/2 G c T2 ITS03ATEX11228 Pump 218956
248826	Monark 23:1° wall-mount, pail size, solvent flush kit	120 psi (0.8 MPa, 8 bar)	2760 psi (19 MPa, 190 bar)	  II 1/2 G c T3 ITS03ATEX11228 Pump 223596
248885	Monark 23:1 5-gallon, pail-mount, solvent flush kit	120 psi (0.8 MPa, 8 bar)	2760 psi (19 MPa, 190 bar)	  II 1/2 G c T3 ITS03ATEX11251 Pump 223596
258980	Merkur 45:1 wall-mount, solvent flush kit	100 psi (0.7 MPa, 7 bar)	4500 psi (31 MPa, 310 bar)	  II 2 G Ex h T3 (200°C) Gb Pump 262287
262393	Merkur 45:1 machine-mount, solvent flush kit; XP systems	100 psi (0.7 MPa, 7 bar)	4500 psi (31 MPa, 310 bar)	  II 2 G Ex h T3 (200°C) Gb Pump 262392

Warnings

The following general warnings are related to the safe setup, use, grounding, maintenance, and repair of this equipment. Additional more specific warnings may be found throughout the text of this manual where applicable.

 WARNING	
	<p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Use equipment only in well ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc). • Keep work area free of debris, including solvent, rags and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Ground equipment and conductive objects in work area. See Grounding instructions. • Use only grounded hoses. • Hold gun firmly to side of grounded pail when triggering into pail. • If there is static sparking or you feel a shock, stop operation immediately. Do not use equipment until you identify and correct the problem. • Keep a fire extinguisher in the work area.
	<p>SKIN INJECTION HAZARD</p> <p>High-pressure fluid from gun, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment.</p> <ul style="list-style-type: none"> • Do not spray without tip guard and trigger guard installed. • Engage trigger lock when not spraying. • Do not point gun at anyone or at any part of the body. • Do not put your hand over the spray tip. • Do not stop or deflect leaks with your hand, body, glove, or rag. • Follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses and couplings daily. Replace worn or damaged parts immediately.
	<p>EQUIPMENT MISUSE HAZARD</p> <p>Misuse can cause death or serious injury.</p> <ul style="list-style-type: none"> • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Specifications in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Specifications in all equipment manuals. Read fluid and solvent manufacturer's warnings. • Check equipment daily. Repair or replace worn or damaged parts immediately. • Do not alter or modify equipment. • For professional use only. • Use equipment only for its intended purpose. Call your Graco distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or overbend hoses or use hoses to pull equipment. • Comply with all applicable safety regulations.

 WARNING	
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none">• Read MSDS's to know the specific hazards of the fluids you are using.• Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.
	<p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>You must wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect you from serious injury, including eye injury, inhalation of toxic fumes, burns, and hearing loss. This equipment includes but is not limited to:</p> <ul style="list-style-type: none">• Protective eyewear• Clothing and respirator as recommended by the fluid and solvent manufacturer• Gloves• Hearing protection

Installation

If this equipment is used in a Hydra-Cat or Xtreme Mix proportioning package, see your Hydra-Cat and Xtreme Mix Proportioning Packages manual, **Related Manuals**, page 2.

Install Solvent Flush Kit

1. See FIG. 1. Install pump using mounting bracket (202) and hardware supplied. Mount bracket on wall, back of proportioner stand, or cart.

NOTE: For wall mount, ensure that wall is strong enough to support weight of equipment, fluid, hoses, and stress caused during operation. Mount at a convenient height for operation and maintenance, and so suction hose is not stretched tight. Ensure that equipment is level.

2. Connect suction hose (207) to elbow (206) at pump inlet. Place suction tube in container of solvent.

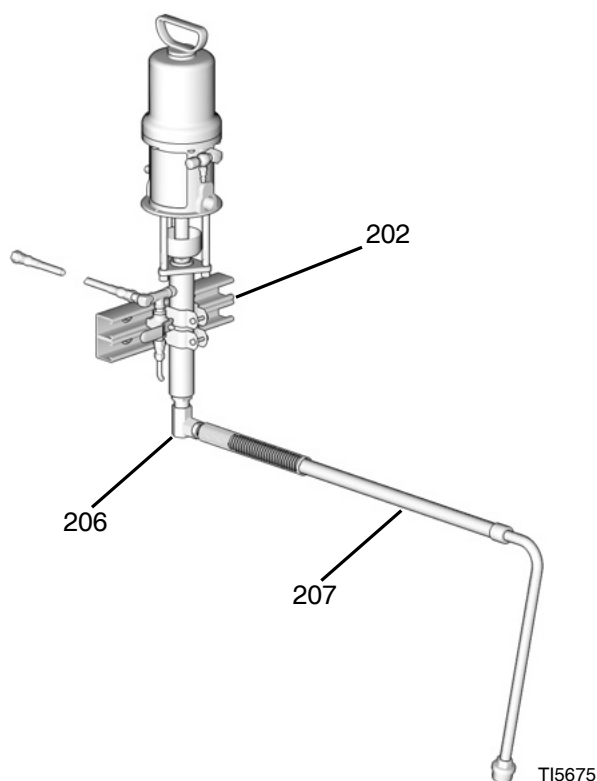


FIG. 1 Solvent Flush Kits

Install Feed Kits

1. See FIG. 2. Install feed pump (101) in drum and secure with bung adapter (BA).
2. Install air control kit (104).
3. Screw swivel union (103) into pump fluid outlet. Connect hose (102) to swivel. Connect other end of hose to proportioner.

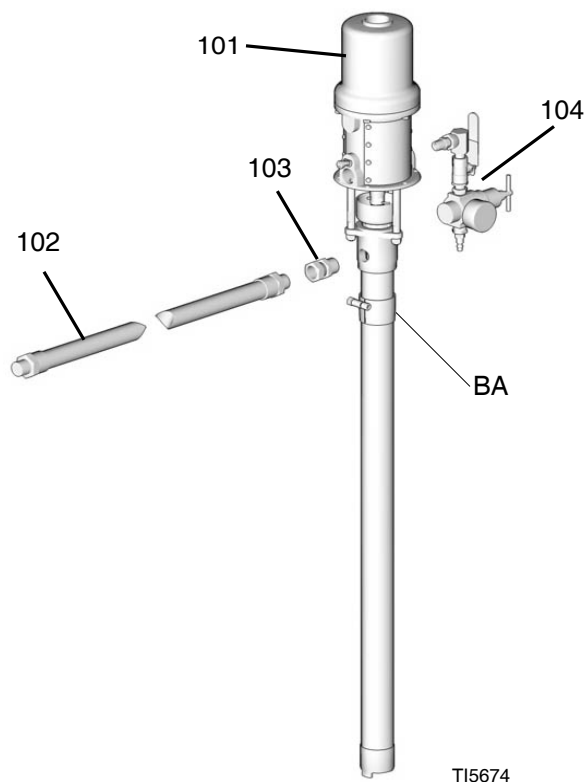


FIG. 2 Feed Pump

Install Agitator Kit

1. See FIG. 3. Install agitator (1) in drum.
2. Screw air line fitting (2a) into agitator inlet. Connect air line coupler (2b) into fitting (2a).

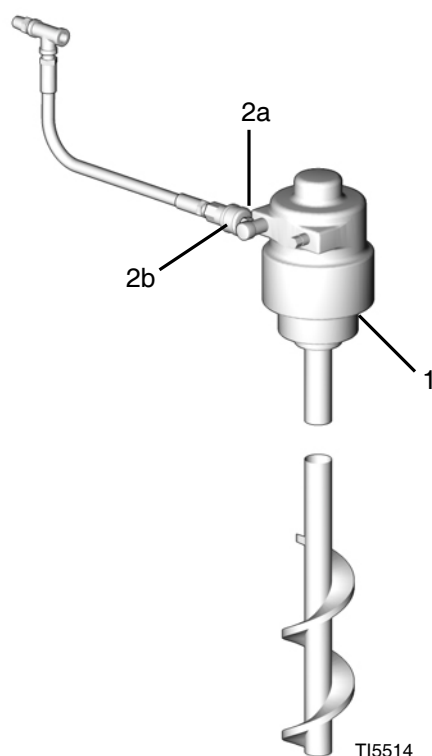


FIG. 3 Agitator Kit

Connect Air Lines

1. Shut off air valves at feed pumps.
2. Connect air lines to quick disconnect fittings at feed pump and agitator.

Grounding

⚠ WARNING

Your system must be grounded. Read **Warnings**, page 4.

- **Proportioner pump:** follow instructions in proportioner operation manual.
- **Air and fluid hoses:** use only electrically conductive hoses.
- **Air compressor:** follow manufacturer's recommendations.
- **Spray gun:** ground through connection to a properly grounded fluid hose and pump.
- **Feed pumps and solvent pump:** follow instructions in feed pump manual.
- **Object being sprayed:** follow local code.
- **Solvent pails used when flushing:** follow local code. Use only conductive metal pails, placed on a grounded surface. Do not place the pail on a nonconductive surface, such as paper or cardboard, which interrupts grounding continuity.
- **To maintain grounding continuity when flushing or relieving pressure:** hold metal part of the spray gun/dispense valve firmly to the side of a grounded metal pail, then trigger the gun/valve.

Flush Before Using Equipment

The equipment was tested with lightweight oil, which is left in the fluid passages to protect parts. To avoid contaminating your fluid with oil, flush the equipment with a compatible solvent before using the equipment. See **Flushing the System** in your proportioner operation manual.

Operation/Maintenance

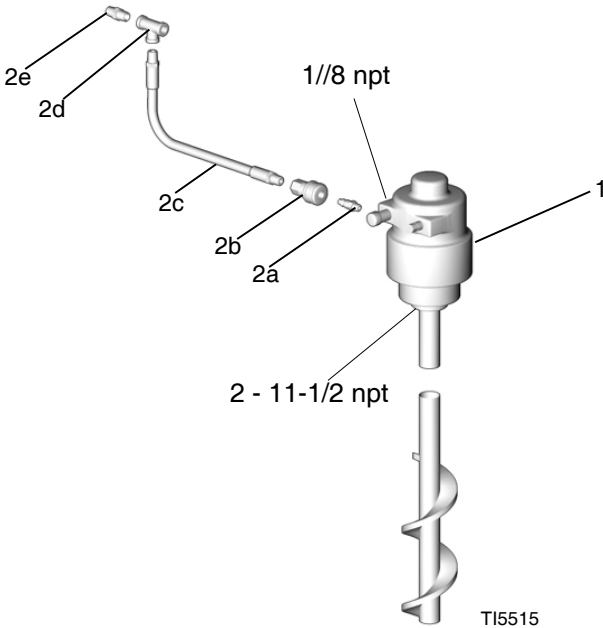
Refer to separate pump and agitator manuals for operation and maintenance instructions. See **Related Manuals**, page 2, for manual numbers.

Troubleshooting/Repair

Refer to separate pump and agitator manuals for operation and maintenance instructions. See **Related Manuals**, page 2, for manual numbers.

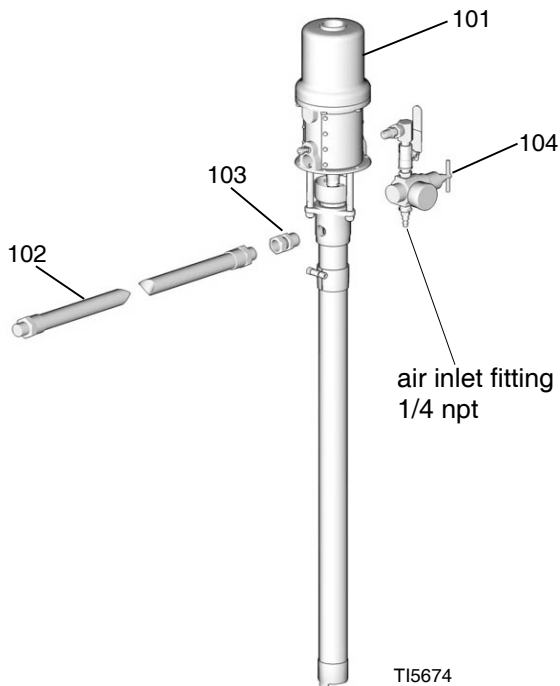
Parts

Part 248824, Agitator Kit with Air Connection



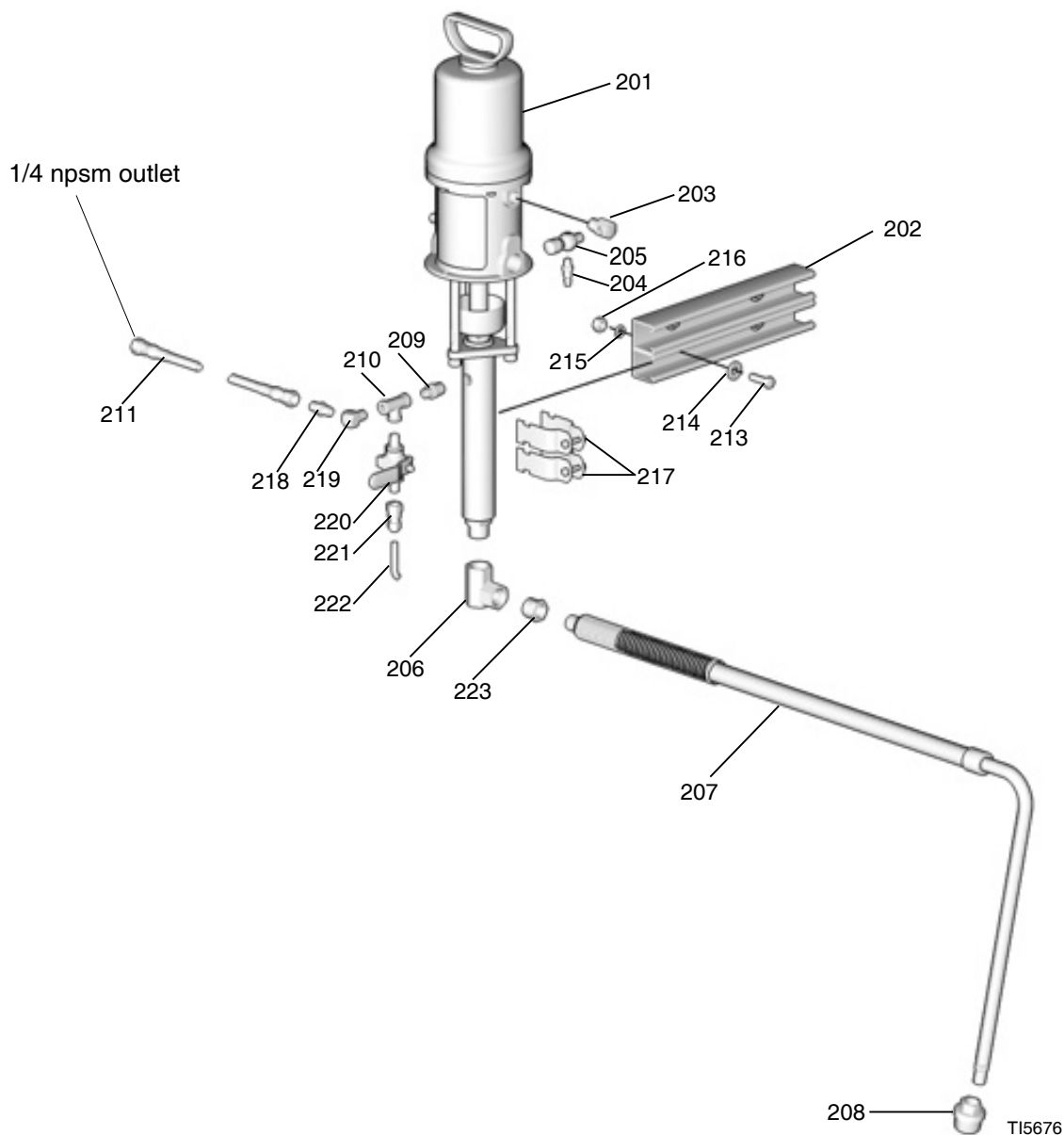
Ref.	Part	Description	Qty.
1	224854	AGITATOR, helix. Refer to your Air Driven Twistwork Helix Mixer manual, Related Manuals , page 2.	1
2	249002	KIT, air line, agitator	1
2a	169969	FITTING, air line	
2b	208536	COUPLER, air line	
2c	203266	HOSE, coupled, air	
2d	104984	TEE, pipe, 1/4 npt	
2e	156971	NIPPLE, short, 1/4 npt	

Part 248825, Feed Kit, 5:1 Monark



Ref.	Part	Description	Qty.
101	218956	PUMP, Monark 5:1. Refer to your 5:1 Ratio Monark Pump manual, Related Manuals , page 2.	1
102	217382	HOSE, coupled, 10 ft (3.05 m) x 3/4 id	1
103	157785	FITTING, swivel, 3/4 npsm (m x f)	1
104	248829	REGULATOR KIT, air, feed pump	1

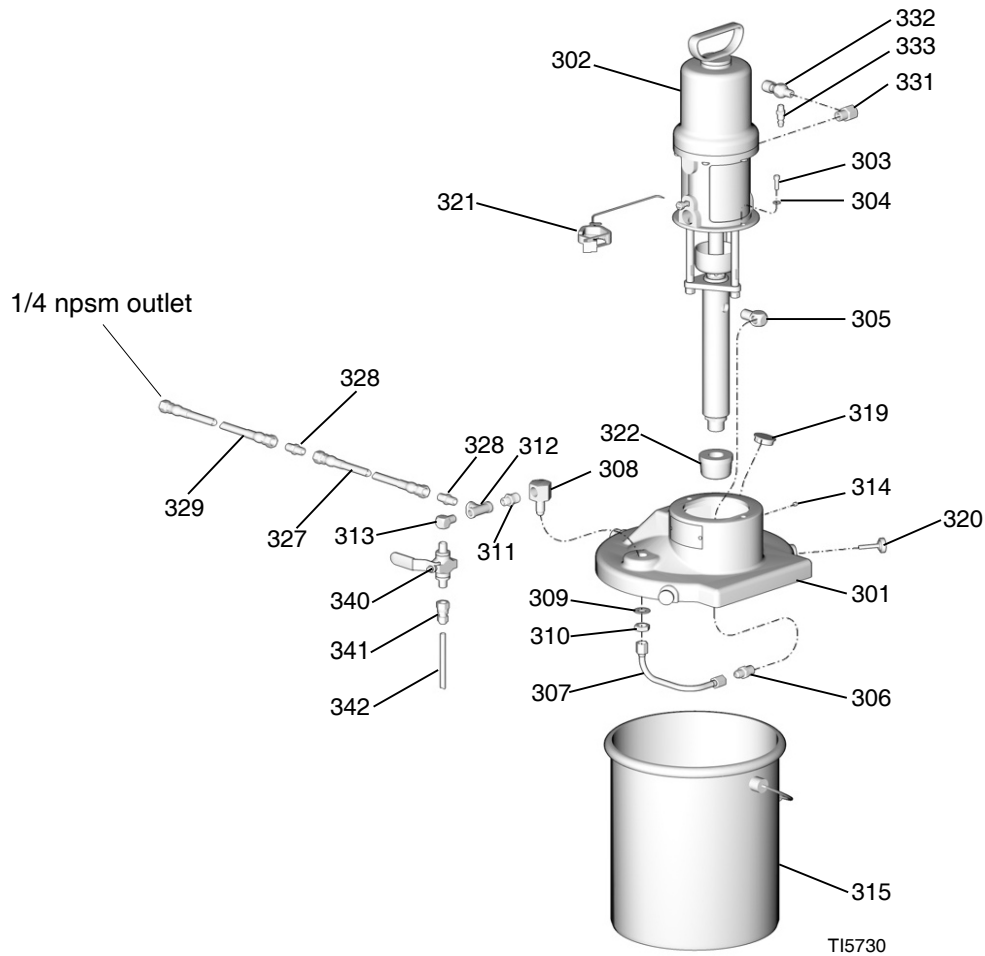
Part 248826, Solvent Flush Kit



Ref.	Part	Description	Qty.
201	223596	PUMP, Monark, 23:1 (chrome). Refer to your Hydra-Soray Monark and President Pumps manual, Related Manuals , page 2.	1
202	15E737	SUPPORT, clamp, solvent pump	1
203	164259	ELBOW, street	1
204	169969	FITTING, air line	1
205	206264	VALVE, needle	1
206	156589	FITTING, union, adapter, 90°	1
207	244354	HOSE, suction, (5-gallon pail)	1
208	187651	STRAINER, 3/4-16 unf	1
209	157350	ADAPTER, 3/8 npt x 1/4 npt	1
210	104984	TEE, pipe	1
211	223541	HOSE, coupled, 50 ft (15.24 m)	1

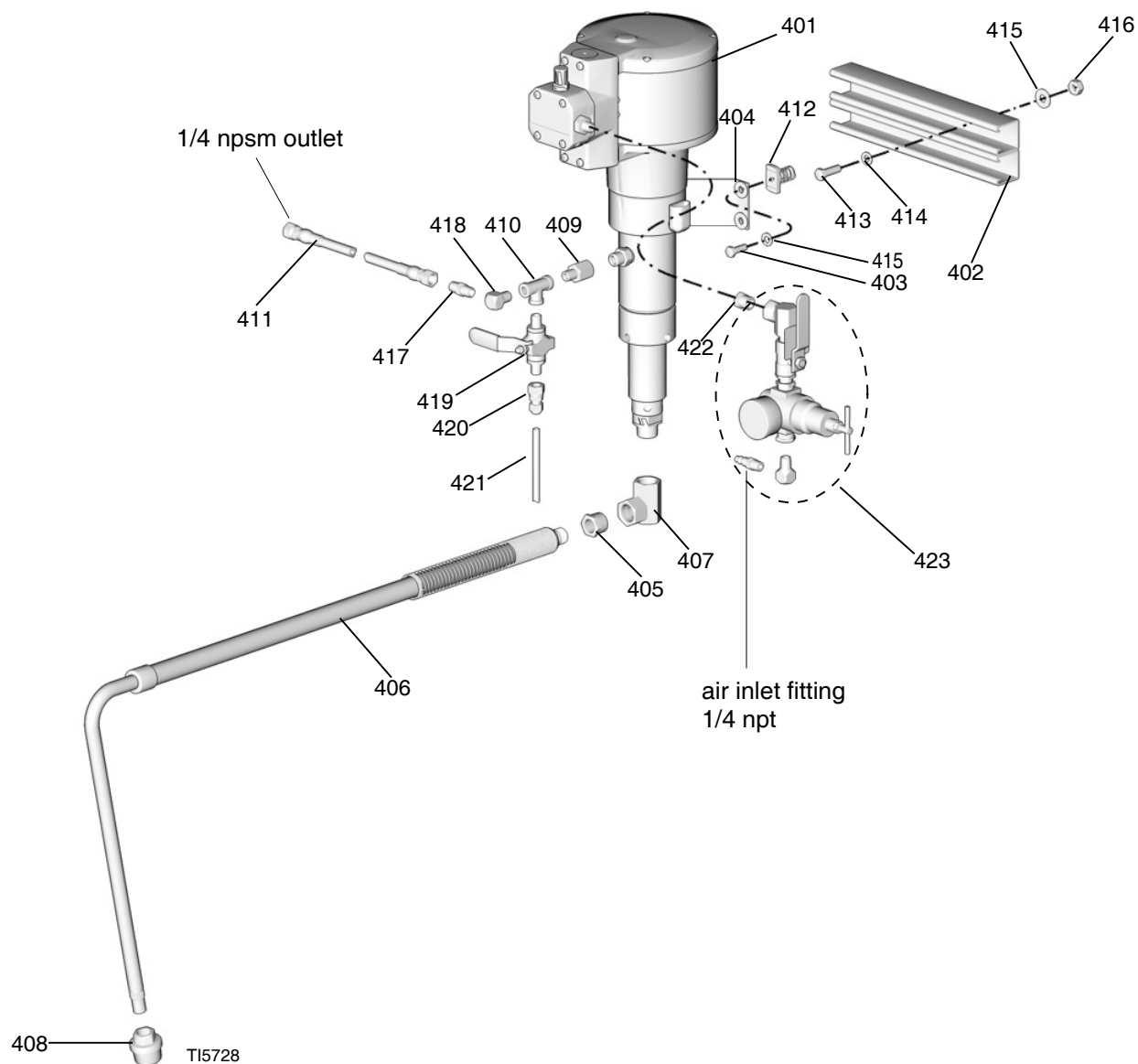
Ref.	Part	Description	Qty.
213	100004	SCREW, cap, hex head	4
214	100132	WASHER, flat	4
215	100052	WASHER, lock	4
216	101213	NUT, full, hex	4
217	15E756	CLAMP, unistrut mount, Monark	2
218	156971	NIPPLE, short	1
219	100840	ELBOW, street	1
220	238635	VALVE, ball, cs	1
221	205447	COUPLING, hose	1
222	061132	HOSE, nylon, wpr 225, 4 ft (1.22 m)	1
223	100896	FITTING, bushing, pipe	1

Part 248885, Solvent Pump, 5 Gallon Pail-Mount



Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
301	240435	COVER, pail	1	328	156971	NIPPLE, short	2
302	223596	PUMP, Monark, 23:1 (chrome). Refer to your Hydra-Spray Monark and President Pumps manual, Related Manuals , page 2.	1	329	223541	HOSE, coupled, 50 ft (15.24 m)	1
303	100644	SCREW, cap, socket head	2	330	200991	HOSE, coupled, 10 ft (3.05 m) not shown	1
304	100016	WASHER, lock	2	331	164259	ELBOW, street	1
305	155699	ELBOW, street	1	332	206264	VALVE, needle	1
306	114337	FITTING, nipple, cs, straight	1	333	169969	FITTING, air line	1
307	114478	TUBE, flare, riser tube, sst	1	340	238635	VALVE, ball, cs	1
308	192889	FITTING, bulkhead	1	341	205447	COUPLING, hose	1
309	114830	WASHER, flat	1	342	061132	HOSE, nylon, wpr 225, 4 ft (1.22 m)	1
310	102300	NUT	1				
311	157350	ADAPTER, 3/8 npt x 1/4 npt	1				
312	104984	TEE, pipe	1				
313	100840	ELBOW, street	1				
314	101962	SCREW, set, socket head	2				
315	101108	PAIL, metal, 5 gallon	1				
319	114575	PLUG, button	1				
320	114371	KNOB, screw	3				
321	238909	WIRE, grounding assembly	1				
322	187190	STRAINER	1				
327	223756	HOSE, coupled, 15 ft (4.57 m)	1				

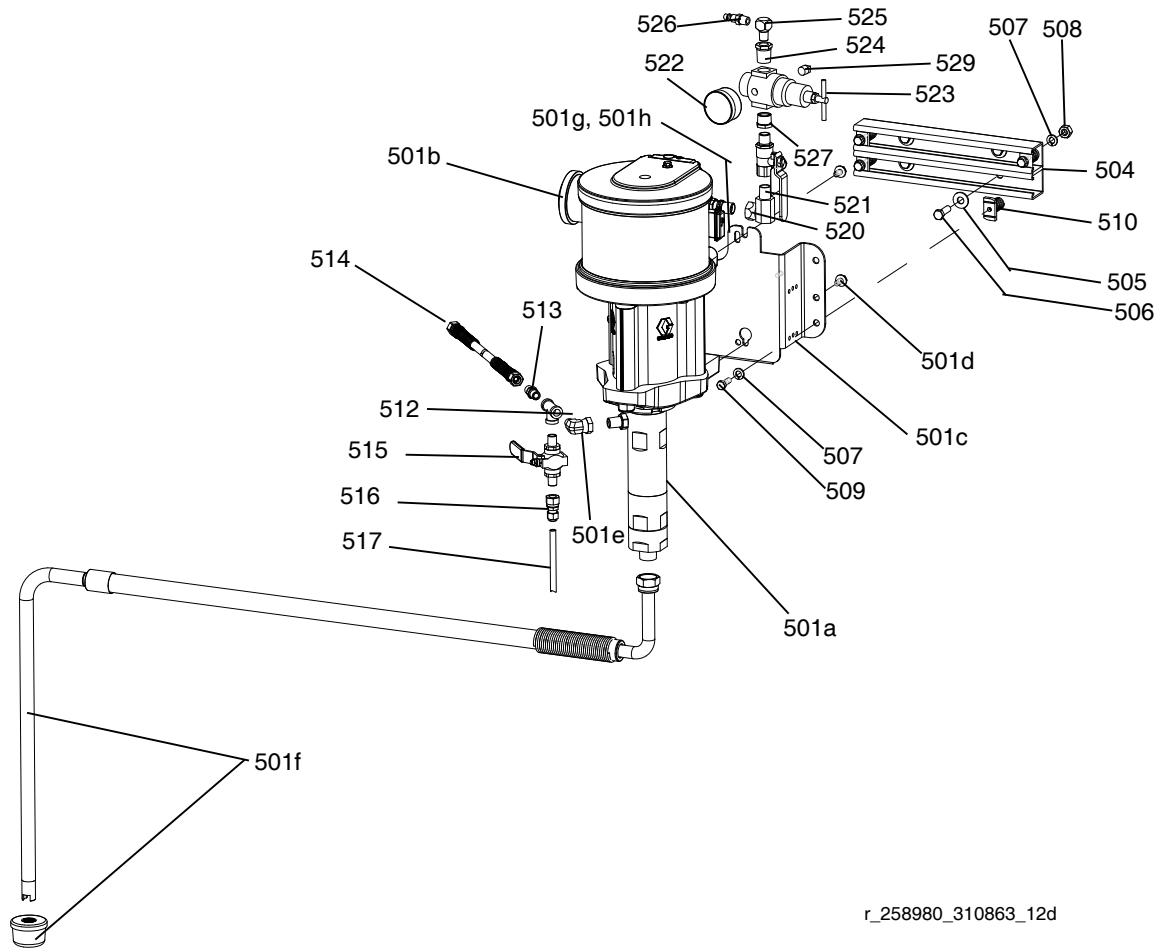
Part 248951, Solvent Flush Kit, Merkur



Ref.	Part	Description
401	233900	SPRAYER, Merkur. Refer to your Merkur Spray Packages manual, Related Manuals , page 2.
402	15E737	SUPPORT, clamp, solvent pump
403	100450	SCREW, cap, hex head
404	100023	WASHER, flat
405	100896	FITTING, bushing, pipe
406	244354	HOSE, suction, (5-gallon pail)
407	156589	FITTING, union, adapter, 90°
408	187651	STRAINER, 3/4-16 unf
409	150287	COUPLING
410	104984	TEE, pipe

Qty.	Ref.	Part	Description	Qty.
1	411	223541	HOSE, coupled, 50 ft (15.24 m)	1
	412	15E889	NUT, clamp, unistrut mount	4
	413	100004	SCREW, cap, hex head	4
	414	100132	WASHER, flat	4
	415	100133	WASHER, lock	8
	416	100131	NUT, full hex	4
	417	156971	NIPPLE, short	1
	418	100840	ELBOW, street	2
	419	238635	VALVE, ball, cs	1
	420	205447	COUPLING, hose	1
	421	061132	HOSE, nylon, wpr 225, 4 ft (1.22 m)	1
	422	100176	BUSHING, hex	1
	423	248829	AIR REGULATOR KIT, feed pump	1

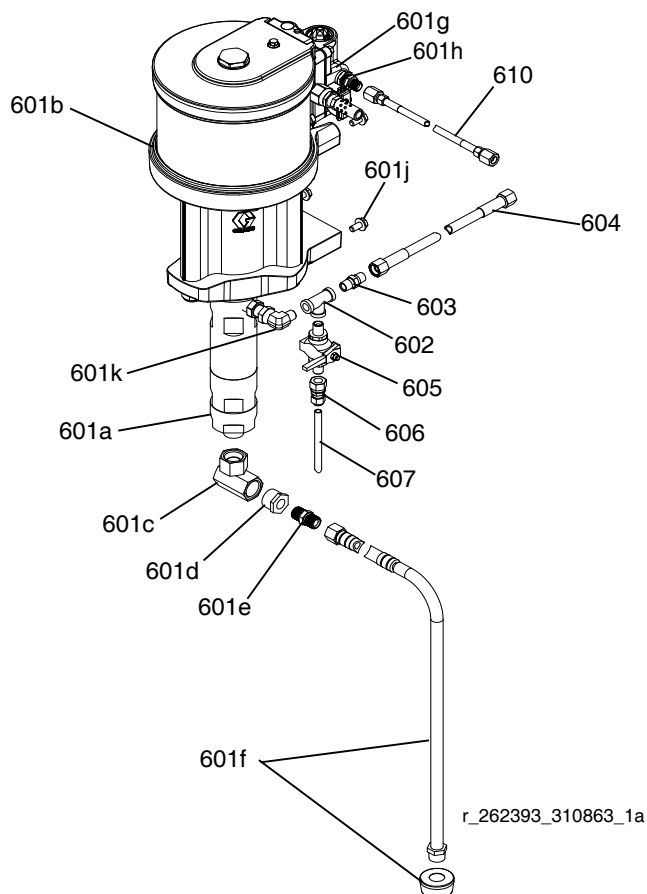
Part 258980, Solvent Flush Kit, 45:1 Merkur



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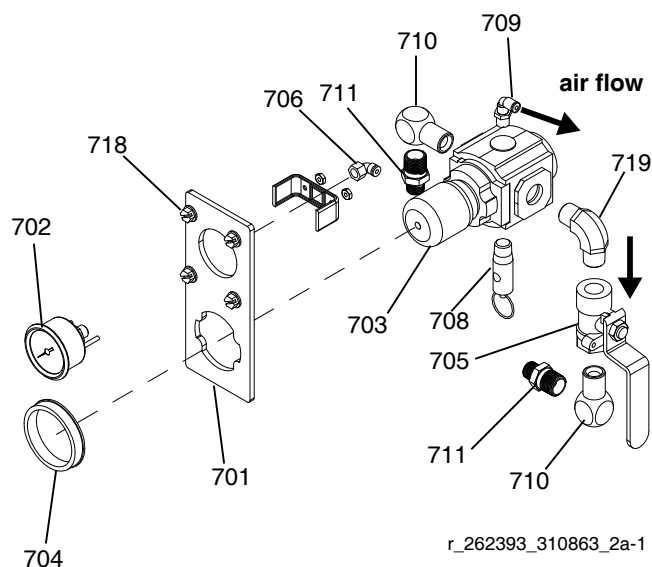
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
501	262287	PUMP, solvent. Refer to your Merkur Pump Assembly manual, Related Manuals , page 2.	1	509	100450	SCREW, cap, hex hd	4
501a	LW050A	LOWER, 50cc. Refer to your Merkur Displacement Pump manual, Related Manuals , page 2.	1	510	15E889	NUT, clamp, mount, unistrut	4
501b	M12LN0	MOTOR, 1200cc. Refer to your NXT Air Motor manual, Related Manuals , page 2.	1	512	104984	FITTING, tee, pipe	1
501c	15T795	PLATE, wall mount	1	513	156971	FITTING, nipple, short	1
501d	111799	SCREW, cap, hex hd	4	514	H42550	HOSE, coupled, 1/4 x 50 ft (15.24 m)	1
501e	116395	FITTING, swivel, elbow	1	515	214037	VALVE, ball, cs	1
501f	256421	KIT, suction tube; includes hose and strainer	1	516	205447	COUPLING, hose	1
	255871	HOSE, siphon, assembly	1	517	061132	HOSE, nylon, wpr 225, 4 ft (1.22 m)	1
	181073	STRAINER, inlet; 1/2-14 npsm	1	520	155494	FITTING, swivel, 90°	1
501g	100081	BUSHING, pipe	2	521	113333	VALVE, ball, vented, 0.375	1
501h	166469	NIPPLE, pipe, hex	1	522	101689	GAUGE, pressure, air	1
504	15E737	SUPPORT, clamp, solvent pump	1	523	104266	REGULATOR, air	1
505	100132	WASHER, flat	4	524	100206	BUSHING, pipe	1
506	100004	SCREW, cap, hex hd	4	525	100840	FITTING, elbow, street	1
507	100133	WASHER, lock	8	526	169970	FITTING, line air	1
508	100131	NUT, full hex	4	529	100509	PLUG, pipe	1

Part 262393, Solvent Flush Kit, 45:1 Merkur



Ref.	Part	Description	Qty.
601	262392	PUMP, solvent, 6 in, 50cc; with suction hose. Refer to your Merkur Pump Assembly manual, Related Manuals , page 2.	1
601a	LW050A	LOWER, 50cc. Refer to your Merkur Displacement Pump manual, Related Manuals , page 2.	1
601b	M12FN0	MOTOR, 1200cc. Refer to your NXT Air Motor manual, Related Manuals , page 2.	1
601c	156589	FITTING, union, adapter, 90°; 3/4 nptf x 3/4 npsw	1
601d	100505	BUSHING, pipe, 3/4 npt(m) x 3/8 npt (f)	1
601e	156849	PIPE, nipple; 3/8-18 npt	1
601f	245082	KIT, suction, tube; includes hose and strainer	1
	244675	HOSE, siphon, assembly	1
	218798	STRAINER, inlet; 1/2-14 npsm	1
601g	100081	BUSHING, pipe	1
601h	157350	ADAPTER,	1
601j	111799	SCREW, cap, hex hd	4
601k	116395	FITTING, swivel, elbow	1
602	104984	FITTING, tee, pipe	1
603	156971	FITTING, nipple, short	1
604	H42503	HOSE, coupled, 1/4 ID; 3 ft (1 m)	1
605	214037	VALVE, ball, cs	1
606	205447	COUPLING, hose	1
607	061132	HOSE, nylon; 4 ft (1.2 m)	1
608	24F126	MODULE, air controls; see parts list	1
610	16F537	HOSE, COUPLED, 6 ft (1.8 m)	1
611	24B208	HOSE, air, 4 ft (1.2 m); not shown	1
614	194958	STRAP, tie; not shown	3

Part 24F126, Air Control Module



Ref.	Part	Description	Qty.
701	24F125	PANEL, air controls	1
702	15T500	GAUGE, pressure, air, 1/8	1
703	15T536	REGULATOR, air, 3/8 npt	1
704	16F810	PANEL, nut, steel	1
705	114362	VALVE, ball, air	1
706	15T498	FITTING, 90°, swivel, 5/32 x 1/8 npt(f)	1
708	113498	VALVE, safety, 110 psi	1
709	15T937	FITTING, elbow, swivel 1/4 npt x 5/32	1
710	155699	FITTING, elbow, street	2
711	164672	ADAPTER	2
713	054753	TUBE, nylon, black; 3/4 ft.	1
718	108296	SCREW, hex washer, hd	4
719	109544	FITTING, elbow	1

California Proposition 65

CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm – www.P65warnings.ca.gov.

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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For patent information, see www.graco.com/patents.

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Graco reserves the right to make changes at any time without notice.*

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 310863

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Revision R, March 2020

APPLICATION FAST SET

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