## **INSTRUCTIONS-PARTS LIST**



308896

Rev. A



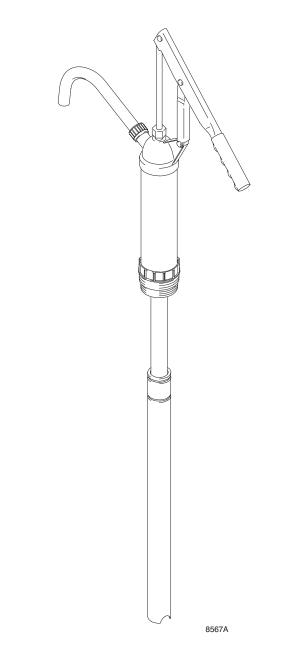
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# **Standard Lever Pump**

#### Model 114829

For transferring petroleum-based and synthetic oils, antifreeze, and non-corrosive chemicals



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## Installation

- 1. Install the spout gasket (1c) and spout (1a) on the fluid outlet of the pump cylinder (2a). Orient the spout to point down, and tighten the spout collar (1b).
- 2. Thread the suction tube assembly (3) into the base of the pump cylinder (2a). Tighten it securely with a pipe wrench to prevent air leaks.

**NOTE:** To prevent damage to the pump assembly inlet or the suction tube, do not use unnecessary force to tighten the suction tube assembly.

3. Extend the telescoping suction tube assembly (3), lower it through the bung opening on the drum, and thread the pump cylinder (2a) into the bung threads.

**NOTE:** The suction tube assembly (3) adjusts to the proper height for 16-gal (60 liter) and 55-gal (205 liter) drums.

See the **Operation** section for operation instructions.

## Operation

#### Starting the Pump

Start the pump with several quick strokes of the pump handle (2c). If the pump fails to prime within three to five strokes, tighten the suction tube (3) connection to the pump cylinder (2a).

#### If There is No Fluid Flow

If there is no fluid flow, or if fluid comes out with air, remove the pump from the drum bung, and increase the torque where the suction tube assembly (3) threads into the base of the pump cylinder (2a).

If there is no fluid flow at all, remove the pump from the drum bung, and make sure the suction tube assembly (3) is extended far enough to reach the bottom of the drum.

#### **Compression Bushing Adjustment**

If the pump leaks air at the piston rod (2b), tighten the compression bushing (2d).

#### When Not in Use

Leave the pump handle (2c) up so that the piston is down when the pump is not in use.

### **Parts**

Spout assembly (contains 1a to 1c)

Pump assembly (contains 2a to 2d)

Description

.Spout gasket

.Spout .Spout collar

Ref. No.

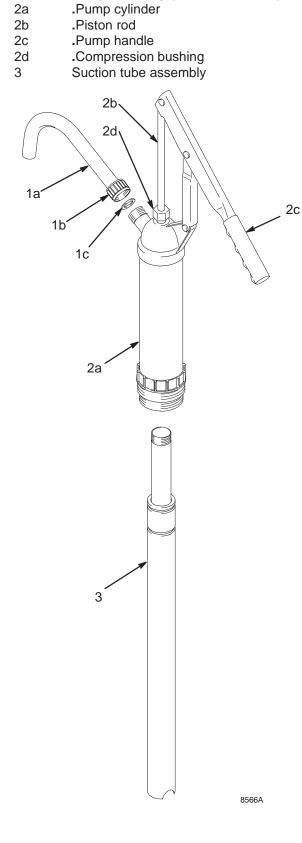
1 1a

1b 1c

2

## **Technical Data**

Delivery per down stroke 0.1 gal (0.38 liter)
Wetted parts Piston, cylinder housingaluminum Piston rod, pump cylindercarbon steel Piston ringsbrass Sealsbuna–N
Bung bushing size 2 in. (for standard bung openings)
Inlet tube length telescoping, adjustable for 16-gal (60 liter) drums or 55-gal (205 liter) drums



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